



Swage-Sert™

Thinwall Threaded Inserts



- **Thinwall Permits Close Spacing**
- **Solid One-Piece Design Provides Superior Pull-Out Strength and Torque-Out Capabilities**
- **Lightweight, High Strength**

Acme Swage-Sert™ inserts are used to repair stripped, damaged or worn out threads. Additionally, they are employed in original equipment to strengthen threads and extend thread life in soft base materials like aluminum or magnesium.

Swage-Sert inserts have a special thinwall design that allows them to be placed closer together than Acme's traditional threaded inserts. They are locked securely into parent material by swaging the locking knurl into the wall of the parent material.



Acme Industrial Company

Subsidiary of Jergens, Inc.

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Typical Applications Include:

Electronics

Military Hardware

Engines

Medical Equipment

Aerospace Systems

Swage-Sert™

Thinwall Threaded Inserts



- Produced to MIL-I-45932/1
- Full range of inch and metric sizes
- Available in A286 and 17-4 PH corrosion resistant steels and 4130 alloy steel
- Finishes available include cadmium, dry film lube and silver plate
- Customized product available: our engineering staff can work with you to make a special Swage-Sert™ insert to your drawing or print.



Short Lead Times, Competitive Prices, Top Quality, Made in USA

Rely on Acme's manufacturing expertise to provide the performance you expect from a supplier as evidenced by approvals from major worldwide aerospace manufacturers.

Since 1914, Acme Industrial has been a major force in supplying precision steel products to the manufacturing and military sectors. Now, Acme introduces its new **Swage-Sert™ thinwall insert** product line to the marketplace. These high-performing inserts are engineered and manufactured to meet or exceed today's high quality requirements and demands.



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Registered Quality System